



## Cascade Windows Field Testing Procedure & Policy

**Note: Any Field Testing that is conducted not meeting this Procedure and Policy will not be recognized by Cascade Windows to be a valid test.**

Dealer/Contractor/Field Testing Agency to notify Cascade Windows that windows will be Field Tested at least 15 business days prior to the test.

Contact a Cascade Windows Territory Manager and they will forward the information to Cascade's Field Service and Engineering teams. The information provided should contain the following:

- Dealer Name and contact information.
- Contractor Name and contact information.
- Testing agency name and contact information.
- Project Address.
- Date and time of proposed test.
- Cascade product models to be tested (provide Cascade Order Numbers(s) if available).

A Cascade Windows qualified representative is to inspect windows prior to testing. Field Testing Agency must allow a minimum of **2 hours prior** to conducting tests for inspection. Windows being tested must meet the following conditions:

- Fenestration products must be installed plumb, level, and square.
- Fenestration products shall be tested in accordance with AAMA 502-21.
- Operable fenestration product must have screens installed.
- Water penetration resistance tests shall be conducted at a static test pressure equal to 2/3 (0.667) of the test pressure specified for the applicable product designation in AAMA 101-17.
- Testing shall be performed prior to the installation of drywall or interior wall materials.
- Window/door must be adjusted, cleaned, and perimeter sealed by contractor.
- Testing shall be conducted by an AAMA accredited testing agency.
- Agency should be prepared to show records of equipment calibrations, as well as AAMA accreditation.
- Copy of test report shall be provided to Cascade Windows.